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Version 2

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING****Product Name** GEMINI C-2000**Other means of identification****Product Code** 118  
**UN/ID No.** UN1760  
**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Liquid Alkaline One-Step Cleaner.  
**Uses advised against** No information available**Manufacturer Address**

Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

**Emergency telephone number**

Chemtrec 1-800-424-9300

**2. HAZARDS IDENTIFICATION****Classification**

Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Corrosive to metals	Category 1

**Label elements****Emergency Overview****Danger****Hazard statements**Causes severe skin burns and eye damage  
May be corrosive to metals**Appearance** aqueous solution**Physical state** liquid**Odor** Odorless**Precautionary Statements - Prevention**Do not breathe dust/fume/gas/mist/vapors/spray  
Wash face, hands and any exposed skin thoroughly after handling  
Wear protective gloves/protective clothing/eye protection/face protection  
Keep only in original container**Precautionary Statements - Response**Immediately call a POISON CENTER or doctor/physician  
Specific treatment (see Section 4 on this label)  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 Wash contaminated clothing before reuse  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 Immediately call a POISON CENTER or doctor/physician  
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting  
 Absorb spillage to prevent material damage

**Precautionary Statements - Storage**

Store locked up  
 Store in a corrosive resistant container.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)****Other Information**

Unknown Acute Toxicity 5.5% of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Chemical Name	CAS No.	Weight-%	Trade Secret
Sodium hydroxide	1310-73-2	16.3	
Potassium hydroxide	1310-58-3	2.3	

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**First aid measures**

<b>General advice</b>	Immediate medical attention is required.
<b>Eye contact</b>	Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.
<b>Skin Contact</b>	Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.
<b>Inhalation</b>	Remove victim from immediate source of exposure to fresh air. If breathing is difficult, administer oxygen if available. If victim is not breathing, administer CPR. If individual experiences nausea, headache, or dizziness, get immediate medical attention.
<b>Ingestion</b>	Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Corrosive. Causes irritation (possibly severe), burns to the eyes. May cause permanent eye damage. Causes irritation (possibly severe), burns to the skin. Causes irritation (possibly severe), burns, pulmonary edema to the respiratory tract. Causes irritation (possibly severe), burns, nausea, vomiting to the gastrointestinal tract. The severity of effects depend on concentration and how soon after exposure the area is washed.
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**Indication of any immediate medical attention and special treatment needed**

**Note to physicians**

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

## 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** None known.

**Specific hazards arising from the chemical**

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to cool fire exposed containers. Move containers from fire area if you can do it without risk.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

**Other Information**

Not Applicable.

**Environmental precautions**

Do not allow into any sewer, on the ground or into any body of water. Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional ecological information.

**Methods for containment**

Completely contain spilled material with dikes or sand bags, etc.

**Methods for cleaning up**

Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

## 7. HANDLING AND STORAGE

**Precautions for safe handling****Advice on safe handling**

Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation.

**Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep containers tightly closed and properly labeled. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering. This product reacts violently with bases liberating heat and causes spattering. Store in a cool, dry, well-ventilated area. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.

**Incompatible materials**

Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Sodium hydroxide 1310-73-2	Ceiling: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> (vacated) Ceiling: 2 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> Ceiling: 2 mg/m <sup>3</sup>
Potassium hydroxide 1310-58-3	Ceiling: 2 mg/m <sup>3</sup>	(vacated) Ceiling: 2 mg/m <sup>3</sup>	Ceiling: 2 mg/m <sup>3</sup>

**Appropriate engineering controls**

Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

- Eye/face protection**      Wear protective splash proof safety goggles. Additional full face protection is recommended if splashing is a possibility.
- Skin and body protection**      Wear protective gloves and protective clothing. Protective shoes or boots.
- Respiratory protection**      If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations**

Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	liquid	<b>Odor</b>	Odorless
<b>Appearance</b>	aqueous solution	<b>Odor threshold</b>	No information available
<b>Color</b>	clear colorless		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.6	1% Solution
Melting point/freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.240	
Water solubility	Miscible in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	

**Explosive properties** Not considered to be an explosion hazard  
**Oxidizing properties** No information available

**Other Information**

**Softening point** No information available  
**Molecular weight** 40.00  
**VOC Content (%)** No information available  
**Density** No information available  
**Bulk density** No information available

## 10. STABILITY AND REACTIVITY

**Reactivity**

No data available

**Chemical stability**

Stable under normal conditions of use and storage.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

**Incompatible materials**

Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds.

**Hazardous Decomposition Products**

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

**Product Information** No data available

**Inhalation** May cause irritation of respiratory tract.

**Eye contact** Corrosive to the eyes and may cause severe damage including blindness.

**Skin Contact** Contact causes severe skin irritation and possible burns.

**Ingestion** No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide 1310-73-2	-	= 1350 mg/kg ( Rabbit )	-
Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium hydroxide 1310-58-3	= 214 mg/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** No information available.  
**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.  
**Aspiration hazard** No information available.

#### Numerical measures of toxicity - Product Information

**Unknown Acute Toxicity** 5.5% of the mixture consists of ingredient(s) of unknown toxicity  
**The following values are calculated based on chapter 3.1 of the GHS document .**  
**ATEmix (dermal)** 7714 mg/kg

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Harmful to aquatic life with long lasting effects

5.5% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Sodium hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-
Chemical Name	Algae/aquatic plants	Fish	Crustacea
Potassium hydroxide 1310-58-3	-	80: 96 h Gambusia affinis mg/L LC50 static	-

### Persistence and degradability

No information available.

### Bioaccumulation

No information available.

### Other adverse effects

No information available

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

Chemical Name	California Hazardous Waste Status
Sodium hydroxide 1310-73-2	Toxic Corrosive
Chemical Name	California Hazardous Waste Status
Potassium hydroxide 1310-58-3	Toxic Corrosive

## 14. TRANSPORT INFORMATION

**DOT** Regulated  
**UN/ID No.** UN1760  
**Proper shipping name** Corrosive Liquid, N.O.S.  
**Hazardous ingredients** (Sodium hydroxide/Potassium Hydroxide)  
**Hazard Class Packing** 8  
**Group** II

**15. REGULATORY INFORMATION**

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

**Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

<b>Acute health hazard</b>	Yes
<b>Chronic Health Hazard</b>	No
<b>Fire hazard</b>	No
<b>Sudden release of pressure hazard</b>	No
<b>Reactive Hazard</b>	Yes

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Sodium hydroxide 1310-73-2	1000 lb	-	-	X

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Sodium hydroxide 1310-73-2	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not Applicable

**16. OTHER INFORMATION**

<u>NFPA</u>	Health hazards 3	Flammability 0	Instability 1	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 0	Physical hazards 1	Personal protection X

Prepared By lmt  
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Revision Note  
15-Mar-2018 formula update.

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**