



SAFETY DATA SHEET

Version 5.01

1. Identification of the Substance / Preparation and of the Company / Undertaking

Product Name Sodium Hydroxide 25% Diaphragm
Product Code 813665
UN/ID No UN1824
Recommended Use Industrial, Manufacturing or Laboratory use.
Restrictions on Use None known
Manufacturer
Hawkins, Inc., 2381 Rosegate, Roseville, MN 55113 (612-331-6910)
Emergency Telephone:
CHEMTREC (US): 1-800-424-9300

2. Hazards Identification

GHS - Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Corrosive to metals	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements



Signal Word: Danger

Hazard Statements:

- Causes severe skin burns and eye damage
- Harmful if swallowed
- May be corrosive to metals

Precautionary Statements:

- Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product
- Do not breathe dusts or mists
- Wear protective gloves/protective clothing/eye protection/face protection
- Keep only in original container
- Immediately call a POISON CENTER or doctor/physician
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
- Rinse mouth
- Do NOT induce vomiting

813665 Sodium Hydroxide 25% Diaphragm

- Absorb spillage to prevent material damage
- Store locked up
- P406 - Store in corrosion resistant container with a resistant inner liner
- Dispose of contents/ container to an approved waste disposal plant

3. Composition / Information on Ingredients

Chemical name	CAS No.	Weight-%
Sodium Hydroxide	1310-73-2	24.25-25.75
Water	7732-18-5	Balance

Any concentration shown as a range is due to batch variation or the exact percentage has been withheld as a trade secret.

4. First Aid Measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get immediate medical advice/attention.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8). Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.

Most important symptoms and effects, both acute and delayed

Symptoms Burning. Coughing and/ or wheezing. Redness. May cause blindness.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting Measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Contact with metals may evolve flammable hydrogen gas.
Explosion Data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures
Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Attention! Corrosive material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information Refer to protective measures listed in Sections 7 and 8.
Methods and material for containment and cleaning up
Methods for containment Prevent further leakage or spillage if safe to do so.
Methods for cleaning up Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

7. Handling and Storage

Precautions for safe handling
Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
Conditions for safe storage, including any incompatibilities
Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.
Incompatible materials Strong acids. Strong bases. Metals. Water. Organic material. Reducing sugars.

8. Exposure Controls / Personal Protection

Control parameters
Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Sodium Hydroxide 1310-73-2	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³ (vacated) Ceiling: 2 mg/m ³	IDLH: 10 mg/m ³ Ceiling: 2 mg/m ³

Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls
Engineering controls Showers
 Eyewash stations
 Ventilation systems.
Individual protection measures, such as personal protective equipment
Eye/face protection Face protection shield. Tight sealing safety goggles.
Hand protection Wear suitable gloves. Impervious gloves.
Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.
Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.
General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Remove and wash contaminated clothing and gloves,

813665 Sodium Hydroxide 25% Diaphragm

including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Wash hands before breaks and immediately after handling the product.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	Odor:	Odorless
Appearance:	Clear	Odor Threshold:	No information available
Color:	Colorless		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH:		No information available
Salt Out Point:		No information available
Melting Point/Freezing Point:	-18 °C / 0 °F	
Boiling Point/Boiling Range:		No information available
Flash Point:		No information available
Evaporation Rate (BuAc=1):		No information available
Flammability (solid, gas)		No information available
Flammability Limits in Air:		No information available
Upper Flammability Limit:		Lower Flammability Limit:
Vapor Pressure (mm Hg):		No information available
Vapor density (Air =1)		No information available
Specific Gravity (H₂O=1):	1.272	
Specific Gravity (2nd value):		
Water Solubility:	Completely miscible	
Solubility(ies):		No information available
Partition Coefficient (n-octanol/water)		No information available
Autoignition Temperature:		No information available
Decomposition Temperature:		No information available
Kinematic Viscosity:		No information available
Dynamic Viscosity:		No information available
Oxidizing Properties:	No information available	
Explosive Properties:	May cause fire and explosions when in contact with incompatible materials	

9.2. Other information

Softening Point:	No information available
Molecular Weight:	40.00
VOC Content(%):	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and Reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods. Extremes of temperature and direct sunlight.
Incompatible materials	Strong acids. Strong bases. Metals. Water. Organic material. Reducing sugars.
Hazardous decomposition products	Thermal decomposition can lead to release of irritating and toxic gases and vapors. Contact with metals and sodium tetrahydroborate liberates hydrogen gas.

11. Toxicological Information

Information on likely routes of exposure

Product Information	
Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation.

813665 Sodium Hydroxide 25% Diaphragm

(based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

Eye contact

Specific test data for the substance or mixture is not available. Causes burns. (based on components). Corrosive to the eyes and may cause severe damage including blindness. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact

Specific test data for the substance or mixture is not available. Causes severe burns.

Ingestion

Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms

Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Numerical measures of toxicity

No information available

Acute Toxicity:

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1,293.30 mg/kg

ATEmix (dermal) 5,372.10 mg/kg

Unknown Acute toxicity 28.13 % of the mixture consists of ingredient(s) of unknown toxicity

3 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

3 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

28.13 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

28.13 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

28.13 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD ₅₀ :	Dermal LD ₅₀ :	LC ₅₀ (Lethal Concentration):
Sodium Hydroxide 1310-73-2	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-
Water 7732-18-5	> 90 mL/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization

No information available.

Germ cell mutagenicity

No information available.

Carcinogenicity

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Target Organ Effects:

Respiratory system, Eyes, Skin.

Other Adverse Effects:

No information available.

Aspiration hazard

No information available.

12. Ecological Information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Sodium Hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-	-

Persistence and Degradability: No information available.
Bioaccumulation: There is no data for this product.
Other Adverse Effects: No information available.

13. Disposal Considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging Do not reuse empty containers.
US EPA Waste Number (product as supplied) D002.

14. Transport Information

DOT

Proper shipping name	SODIUM HYDROXIDE SOLUTION
Hazard Class	8
UN/ID No	UN1824
Packing Group	II
Description	UN1824, SODIUM HYDROXIDE SOLUTION, 8, PG II



15. Regulatory Information

International Inventories

AICS	Complies
TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies

813665 Sodium Hydroxide 25% Diaphragm

Chemical name	AICS	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS
Sodium Hydroxide	Present	Present ACTIVE	Present	-	Present	-	Present	Present [27689]	Present	Present
Water	Present	Present ACTIVE	Present	-	Present	-	Present	Present [32224]	Present	Present

Inventory Legend

AICS - Australian Inventory of Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

RESTRICTIONS - REACH TITLE VII No information available

US Federal Regulations

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	SARA Extremely Hazardous Substances TPQ
Sodium Hydroxide	1000 lb	-	-

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic health hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive hazard	No

16. Other Information

NSF/ANSI 60 Certification



Maximum Use (mg/L unless otherwise indicated): 200

Prepared By: HSE Department

Issue Date: 08-May-2012

Revision Date: 29-May-2020

813665 Sodium Hydroxide 25% Diaphragm

Revision Note: SDS sections updated 3

Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet