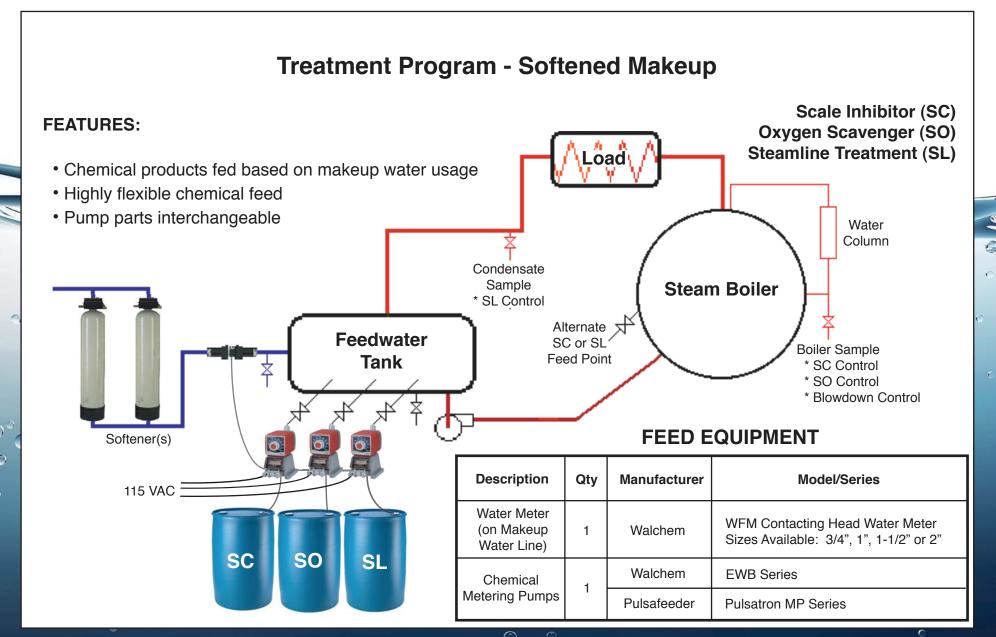


STEAM BOILER SYSTEM





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Treatment Program - Softened Makeup

Abbrev.	Product Function	Product Name	Sample Point	Control Test	Control Limits	Notes
SC-	Scale Inhibitor	SC-1415 SC-1453	Boiler Water Column	Boiler Water Phosphate Residual	20-40 ppm as PO ₄	FDA accepted for contact with food and food products (21 CFR §173.310)
SO-	Oxygen Scavenger	SO-2230	Boiler Water Column	Boiler Water Sulfite	30-50 ppm as Na ₂ SO ₃	FDA accepted for contact with food and food products (21 CFR §173.310)
SL-	Steamline Treatment	SL-3115 SL-3644 SL-3510	Condensate Return Line	Condensate Return pH	8.0-8.5 7.5-8.0 7.8-8.2	FDA accepted (21 CFR §173.310). No food contact or humidification. Accepted for contact with milk and milk products.

TEST KIT: AWT-B1400* Order No. ATK1231

No Charge for Test Kit and Operations Manual (Initial Orders Only)

Sample	Test	Method Summary	
Boiler Water	Sulfite	Titration, 5 ppm/drop	
Boiler Water	Phosphate Residual	Filter and dilutePhosphate color wheel	
Boiler Water	"OH" Alkalinity	Titration, 20 ppm/drop	
Boiler Water	Conductivity (Neutralized)	Meter, conductivity (not included with kit see "Meters")	
Condensate Return	Conductivity	Meter, conductivity (not included with kit see "Meters")	
Condensate Return	рН	Phenol Red color wheel (or pH Meter see "Meters")	

^{*}Buret titration methods also available.

METERS: MYRON L

Sample	Function	Ranges
UltraMeter Model 4P	Conductivity Resistivity	0-9,999 μS, 10-200 mS 10 KΩ-30 MΩ
(Digital)	Temperature Conductivity	32°-160°F (0-71°C) 0-9,999 μS, 10-200 mS
UltraMeter Model 6P	Resistivity Temperature	10 KΩ-30 MΩ 32°-160°F (0-71°C)
(Digital)	pH ORP	0-14 ± 999 mV
DS Meter Model EP-10 (Analog)	Conductivity, 4 ranges	0-10, 10-100, 100-1,000 1,000-10,000 μmho/cm
DS Meter Model EP-11/pH (Analog)	Conductivity, 4 ranges pH	0-10, 10-100, 100-1,000 1,000-10,000 μmho/cm 2-12