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Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product Name** GEMINI C-2500**Other means of identification****Product Code****UN/ID No.** UN1760**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Liquid Alkaline One-Step Cleaner.**Uses advised against** No information available**Manufacturer Address**

Anderson Chemical Company, 325 South Davis Avenue, Litchfield, MN 55355 (320-693-2477)

Emergency telephone number

Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION**Classification**

Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Corrosive to metals	Category 1

Label elements**Emergency Overview****Danger****Hazard statements**

Causes severe skin burns and eye damage

May be corrosive to metals

**Appearance** aqueous solution**Physical state** liquid**Odor** Odorless**Precautionary Statements - Prevention**

Do not breathe dust/fume/gas/mist/vapors/spray

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

Keep only in original container

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician

Specific treatment (see Section 4 on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a POISON CENTER or doctor/physician
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
 Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store locked up
 Store in a corrosive resistant container.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

No information available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Chemical Name	CAS No.	Weight-%	Trade Secret
Sodium hydroxide	1310-73-2	12.5	
Potassium hydroxide	1310-58-3	6.25	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice	Immediate medical attention is required.
Eye contact	Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical attention.
Skin Contact	Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.
Inhalation	Remove victim from immediate source of exposure to fresh air. If breathing is difficult, administer oxygen if available. If victim is not breathing, administer CPR. If individual experiences nausea, headache, or dizziness, get immediate medical attention.
Ingestion	Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.
Self-protection of the first aider	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms	Corrosive. Causes irritation (possibly severe), burns to the eyes. May cause permanent eye damage. Causes irritation (possibly severe), burns to the skin. Causes irritation (possibly severe), burns, pulmonary edema to the respiratory tract. Causes irritation (possibly severe), burns, nausea, vomiting to the gastrointestinal tract. The severity of effects depend on concentration and how soon after exposure the area is washed.
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Indication of any immediate medical attention and special treatment needed

Note to physicians

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to cool fire exposed containers. Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Evacuate nonessential personnel. Ventilate area. Wear appropriate personal protection equipment.

Other Information

Not Applicable.

Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas. Prevent further leakage or spillage if safe to do so. See Section 12 for additional ecological information.

Methods for containment

Completely contain spilled material with dikes or sand bags, etc.

Methods for cleaning up

Recover as much material as possible into containers for disposal or reuse. Remaining material may be diluted with water and neutralized. Flush spill area with water. Neutralization products, both solid and liquid, must be recovered for disposal.

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on safe handling**

Do not get in eyes, on skin, or clothing. Do not breathe vapors or mists. Do not ingest. Wash thoroughly after handling. Wear protective clothing/equipment. Use with adequate ventilation.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep containers tightly closed and properly labeled. NEVER add water to product. ALWAYS add product, with constant stirring, slowly to surface of water to minimize heat generation and spattering. This product reacts violently with bases liberating heat and causes spattering. Store in a cool, dry, well-ventilated area. Wash hands before eating, drinking, using tobacco, applying make-up or using the toilet. Do not store, use, and/or consume foods, beverages, tobacco in areas where this product is stored.

Incompatible materials Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds. Strong oxidizers. Reducing materials.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Sodium hydroxide 1310-73-2	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³ (vacated) Ceiling: 2 mg/m ³	IDLH: 10 mg/m ³ Ceiling: 2 mg/m ³
Potassium hydroxide 1310-58-3	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³

Appropriate engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

- Eye/face protection** Wear protective splash proof safety goggles. Additional full face protection is recommended if splashing is a possibility.
- Skin and body protection** Wear protective gloves and protective clothing. Protective shoes or boots.
- Respiratory protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Odorless
Appearance	aqueous solution	Odor threshold	No information available
Color	clear colorless		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.6	1% Solution
Melting point/freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.220	
Water solubility	Miscible in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	

Explosive properties Not considered to be an explosion hazard
Oxidizing properties No information available

Other Information

Softening point No information available
Molecular weight 40.00
VOC Content (%) No information available
Density No information available
Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under normal conditions of use and storage.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Mixing with water, acid or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars or food and beverage products in enclosed spaces.

Incompatible materials

Acids, halogenated compounds, prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Avoid contact with leather, wool, organic nitro compounds. Strong oxidizers. Reducing materials.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available

Inhalation May cause irritation of respiratory tract.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin Contact Contact causes severe skin irritation and possible burns.

Ingestion No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide 1310-73-2	-	= 1350 mg/kg (Rabbit)	-
Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium hydroxide 1310-58-3	= 214 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.
Reproductive toxicity No information available.

STOT - single exposure No information available.
 STOT - repeated exposure No information available.
 Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Sodium hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-
Chemical Name	Algae/aquatic plants	Fish	Crustacea
Potassium hydroxide 1310-58-3	-	80: 96 h Gambusia affinis mg/L LC50 static	-

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

Chemical Name	California Hazardous Waste Status
Sodium hydroxide 1310-73-2	Toxic Corrosive
Chemical Name	California Hazardous Waste Status
Potassium hydroxide 1310-58-3	Toxic Corrosive

14. TRANSPORT INFORMATION

DOT

UN/ID No. Regulated
 UN1760
 Proper shipping name Corrosive Liquid, N.O.S.
 Hazardous ingredients (Sodium hydroxide/Potassium Hydroxide)
 Hazard Class Packing 8
 Group II

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 311/312 Hazard Categories

Serious eye damage or irritation

Skin corrosion or irritation

Corrosive to metals

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Sodium hydroxide 1310-73-2	1000 lb	-	-	X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Sodium hydroxide 1310-73-2	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards 3	Flammability 0	Instability 1	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 0	Physical hazards 1	Personal protection X

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Revision Note

15-Mar-2018 formula update. 19-Mar-2021-Updated Section 15

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet