Printing date 03/20/2020

Reviewed on 03/20/2020

1 Identification

- · Product identifier
- · Trade name: VpCI®-649 MF
- · Application of the substance / the mixture Corrosion inhibitors
- · Details of the supplier of the safety data sheet

• Manufacturer/Supplier: Cortec Corporation 4119 White Bear Parkway St. Paul, MN 55110 USA Phone (651) 429-1100 Fax (651) 429-1122

 Information department: compliance@cortecvci.com
 Emergency telephone number: Spill, Leak, Fire, Exposure, or Accident
 24 hour CHEMTREC contact: USA and Canada 1-800-424-9300 International +1-703-527-3887 (collect calls accepted)

2 Hazard(s) identification

· Classification of the substance or mixture



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

· Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



· Signal word Warning

- Hazard statements H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- · Precautionary statements
- P264 Wash thoroughly after handling.
- P280 Wear protective gloves / eye protection / face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P321 Specific treatment (see first aid statements on this label)

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

(Contd. on page 2)

USA

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

	(Contd. of page 1)
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before
	reuse.
P337+P313	If eye irritation persists: Get medical advice/attention.
· Other hazards	
· Results of PBT a	nd vPvB assessment
· PBT: Not applica	ble.

• **vPvB**: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description:

Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

0	•	
532-32-1	Sodium benzoate	≥10-≤25%
	Proprietary ammonia derivate	≥2.5-<10%
	Tertiary alkanolamine	≥2.5-<10%
	Proprietary amine carboxylate	≥0-≤2.5%
29385-43-1	Alkyltriazole	≤2.5%

· Additional information

In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR 1910.1200), the specific chemical identity and/or exact percentage composition has been withheld as a trade secret. For the wording of the listed hazard phrases refer to section 16.

4 First-aid measures

· Description of first aid measures

General information

Immediately remove any clothing soiled by the product.

• After inhalation Supply fresh air; consult doctor in case of complaints.

· After skin contact

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· After eye contact

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing If symptoms persist consult doctor.
- · Information for doctor

Show this safety data sheet to the doctor in attendance.

• Most important symptoms and effects, both acute and delayed The symptoms and effects are as expected from the hazards shown in section 2. No specific product related symptoms are known. No further relevant information available.

(Contd. on page 3)

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

(Contd. of page 2)

 \cdot Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents

Use fire fighting measures that suit the environment.

- **Special hazards arising from the substance or mixture** No further relevant information available.
- Advice for firefighters Self-contained breathing apparatus • Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

6 Accidental release measures

 \cdot Personal precautions, protective equipment and emergency procedures



Wear protective equipment. Keep unprotected persons away.

· Environmental precautions:

Do not allow undiluted product to enter sewers/surface or ground water \cdot Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Reference to other sections
 See Section 7 for information on safe handling
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

7 Handling and storage

· Handling

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- **Precautions for safe handling** Store in cool, dry place in tightly closed receptacles. Ensure good ventilation/exhaustion at the workplace.
- Information about protection against explosions and fires: No special measures required.
- \cdot Conditions for safe storage, including any incompatibilities
- · Storage
- **Requirements to be met by storerooms and receptacles:** No special requirements.

(Contd. on page 4)

USA

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

(Contd. of page 3)

- **Information about storage in one common storage facility:** Do not store together with acids. Store away from foodstuffs.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Storage class 12

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• **Specific end use**(s) No further relevant information available.

8 Exposure controls/personal protection

- · Control parameters
- Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

 \cdot Additional information:

The lists that were valid during the creation were used as basis.

· Exposure controls

Use local exhaust ventilation to control airborne concentrations below exposure limits.

- · Personal protective equipment
- General protective and hygienic measures Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.

· Breathing equipment:

Not necessary if room is well-ventilated.



Use suitable respiratory protective device in case of insufficient ventilation.

Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU). To determine the appropriate type of respiratory protection that should be used, a hazard assessment should be performed prior to using the product. Environmental conditions such as ventilation and other contaminants may affect the type of respiratory protection that is chosen.

· Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• Protective Gloves I.E., Nitrile, Viton, Neoprene

(Contd. on page 5)

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

Printing date 03/20/2020

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(Contd. of page 4)

- \cdot Eye protection: Goggles recommended during refilling.
- Body protection: Protective work clothing.

9 Physical and chemical properties

 Information on basic physical and General Information 	nd chemical properties
· Appearance:	
Form:	Liquid
Color:	Yellow to amber
· Odor:	Characteristic
· Odor threshold:	Not determined.
· pH-value at 20 °C (68 °F):	8.5-9.5
 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	undetermined 100 °C (212 °F)
· Flash point:	Not applicable
· Flammability (solid, gaseous)	Not applicable.
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure at 20 °C (68 °F)	: 23 hPa (17.3 mm Hg)
· Density at 20 °C (68 °F):	1.1-1.15 g/cm ³ (9.2-9.6 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with	
Water:	Fully miscible
· Partition coefficient (n-octanol/	
water):	Not determined.
· Viscosity:	
dynamic:	Not determined.
kinematic:	Not determined.
· Other information	The above data are typical values
	and do not constitute a specification.
	· · · · · · · · · · · · · · · · · · ·

(Contd. on page 6)

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

(Contd. of page 5)

10 Stability and reactivity

- · Reactivity No further relevant information available.
- \cdot Chemical stability Stable under recommended storage conditions
- \cdot Thermal decomposition / conditions to be avoided:
- No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known
- Conditions to avoid No further relevant information available.
- \cdot Incompatible materials: No further relevant information available.
- \cdot Hazardous decomposition products:
- No dangerous decomposition products known

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

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· LD/LC50 values that are relevant for classification:

Proprietary ammonia derivate

Oral LD50 825 mg/kg (rat)

Tertiary alkanolamine

Oral LD50 4,190 mg/kg (rat)

29385-43-1 Alkyltriazole

Oral LD50 675 mg/kg (rat)

Dermal LD50 >2,000 mg/kg (rabbit)

Primary irritant effect:

- \cdot on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Irritant

- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

Tertiary alkanolamine

· NTP (National Toxicology Program)

None of the ingredients is listed.

- · OSHA-Ca (Occupational Safety & Health Administration)
- None of the ingredients is listed.

(Contd. on page 7)

3

USΔ

Printing date 03/20/2020

Trade name: VpCI®-649 MF

(Contd. of page 6)

2 Ecological	information	
· Toxicity		
· Aquatic toxic	sity:	
Tertiary alka	Tertiary alkanolamine	
LC50/ 96 h	11,800 mg/l (Oncorhynchus mykiss (rainbow trout)) (4 days)	
LC50 (static)	>1,000 mg/l (Pimephales promelas (Fathead minnow)) (96 hours)	
EC50	609.88 mg/l (Ceriodaphnia dubia) (48 Hours)	
	512 mg/l (Selenastrum capricornutum) (3 days)	
EC50/21 D	>16 mg/l (Daphnia magna) (21 days)	
NOEC	16 mg/l (Daphnia magna) (21 days)	
29385-43-1 A	lkyltriazole	
LC50	73.7 mg/l (Daphnia) (48 Hours)	
	21.4 mg/l (Fish) (96 hours)	
· Persistence a	nd degradability	
No further rel	evant information available.	
	environmental systems:	
	tive potential No further relevant information available.	
	oil No further relevant information available.	
	BT and vPvB assessment	
• PBT: Not app		
• vPvB: Not ap		
· Other advers	se effects No further relevant information available.	

13 Disposal considerations

- · Waste treatment methods
- $\cdot \ Recommendation$

Dispose of in accordance with local, state, and federal regulations.

- · Uncleaned packagings:
- · Recommendation:
 - Disposal must be made according to official regulations.
- · Recommended cleansing agent:

Water, if necessary with cleansing agents.

14 Transport information

· UN-Number

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· DOT, ADR, ADN, IMDG, IATA not classified as dangerous goods

- · UN proper shipping name
- · DOT, ADR, ADN, IMDG, IATA not classified as dangerous goods

(Contd. on page 8)

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

contd. of page 7
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15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · SARA Section 355 (extremely hazardous substances)
- None of the ingredients is listed.
- · SARA Section 313 (specific toxic chemical listings)
- None of the ingredients is listed.
- · TSCA (Toxic Substances Control Act)
- All ingredients are listed.
- · Hazardous Air Pollutants
- None of the ingredients is listed.
- · Proposition 65
- · Prop 65 Chemicals known to cause cancer
- None of the ingredients is listed.
- Chemicals known to cause reproductive toxicity for females None of the ingredients is listed.
- Chemicals known to cause reproductive toxicity for males None of the ingredients is listed.
- Chemicals known to cause developmental toxicity None of the ingredients is listed.
- · Cancerogenity categories
- · EPA (Environmental Protection Agency)
- None of the ingredients is listed.
- NIOSH-Ca (National Institute for Occupational Safety and Health) None of the ingredients is listed.

(Contd. on page 9)

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

Printing date 03/20/2020

(Contd.	of page	8)

· Canadian Domestic Substances List (DSL): (Substances not listed)	
All ingredients are listed.	

• Philippines Inventory of Chemicals and Chemical Substances: (Substances not listed)

Proprietary amine carboxylate

· Chinese Chemical Inventory of Existing Chemical Substances: (Substances not listed)

All ingredients are listed.

· Australian Inventory of Chemical Substances: (Substances not listed)

Proprietary amine carboxylate

• New Zealand Inventory of Chemicals: (Substances not listed) Acrylic polymer (Proprietary)

· Existing Chemical Substances

Sodium benzoate	3-1272, 3-1293
Proprietary ammonia derivate	
Tertiary alkanolamine	2-308
Alkyltriazole	

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



· Signal word Warning

· Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

· Precautionary statements

P264	Wash thoroughly after handling.
r 204	wash moroughly after handling.

- P280 Wear protective gloves / eye protection / face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P321 Specific treatment (see first aid statements on this label)

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- P332+P313If skin irritation occurs: Get medical advice/attention.P362+P364Take off contaminated clothing and wash it before
reuse.
- P337+P313 If eye irritation persists: Get medical advice/attention. (Contd. on page 10)

Printing date 03/20/2020

Reviewed on 03/20/2020

Trade name: VpCI®-649 MF

(Contd. of page 9)

USA

\cdot Chemical safety assessment:

A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Cortec Corporation does not warranty any translation of this SDS not created by Cortec Corporation.

· Date of preparation / last revision 03/20/2020 / -

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Irrit. 2A: Serious eye damage/eye irritation - Category 2A • * Data compared to the previous version altered.